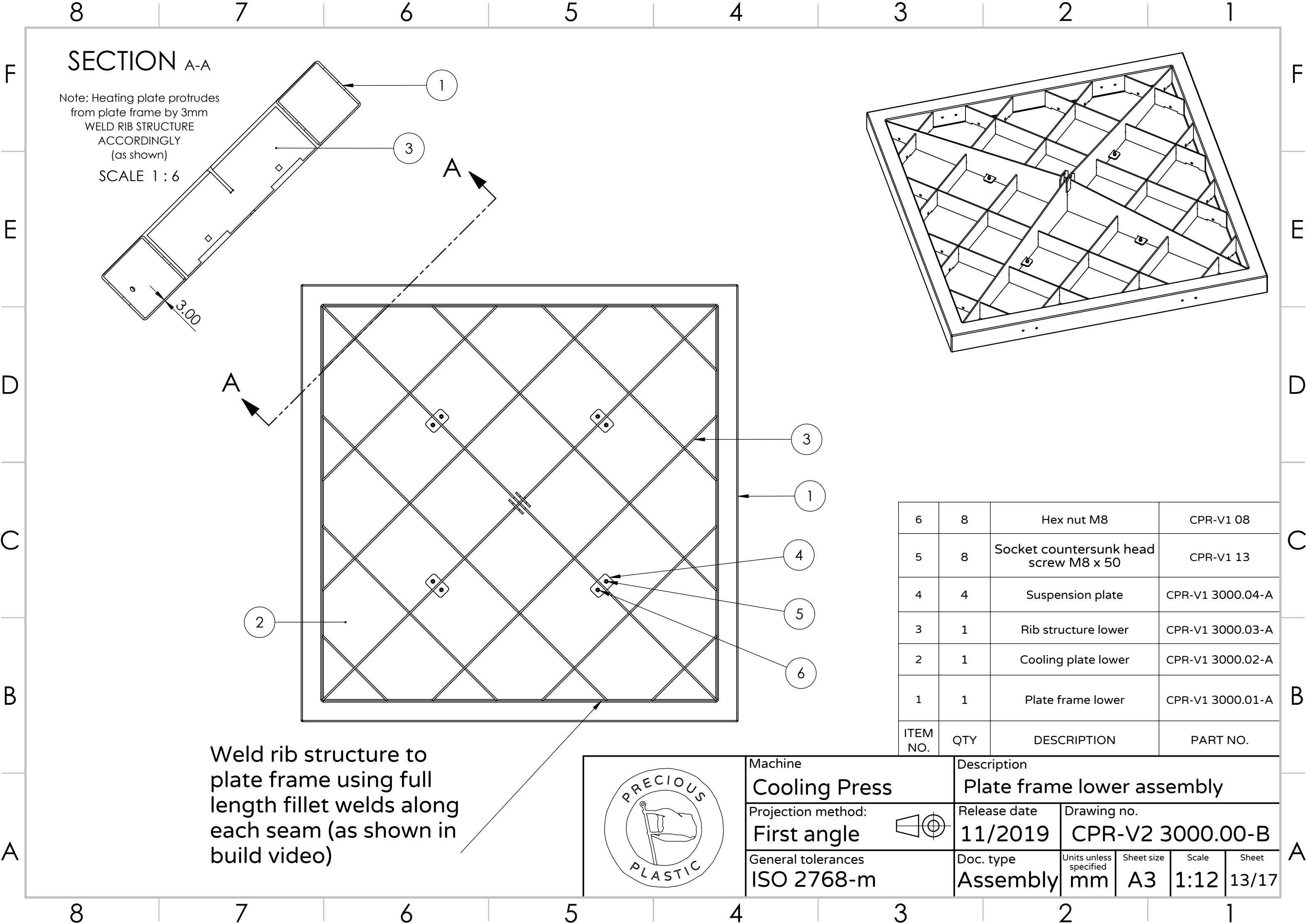




SECTION A-A

Note: Heating plate protrudes
from plate frame by 3mm
WELD RIB STRUCTURE
ACCORDINGLY
(as shown)
SCALE 1 : 6

Weld rib structure to
plate frame using full
length fillet welds along
each seam (as shown in
build video)

6	8	Hex nut M8	CPR-V1 08
5	8	Socket countersunk head screw M8 x 50	CPR-V1 13
4	4	Suspension plate	CPR-V1 3000.04-A
3	1	Rib structure lower	CPR-V1 3000.03-A
2	1	Cooling plate lower	CPR-V1 3000.02-A
1	1	Plate frame lower	CPR-V1 3000.01-A
ITEM NO.	QTY	DESCRIPTION	PART NO.

	Machine Cooling Press		Description Plate frame lower assembly				
	Projection method: First angle		Release date 11/2019	Drawing no. CPR-V2 3000.00-B			
	General tolerances ISO 2768-m		Doc. type Assembly	Units unless specified mm	Sheet size A3	Scale 1:12	Sheet 13/17