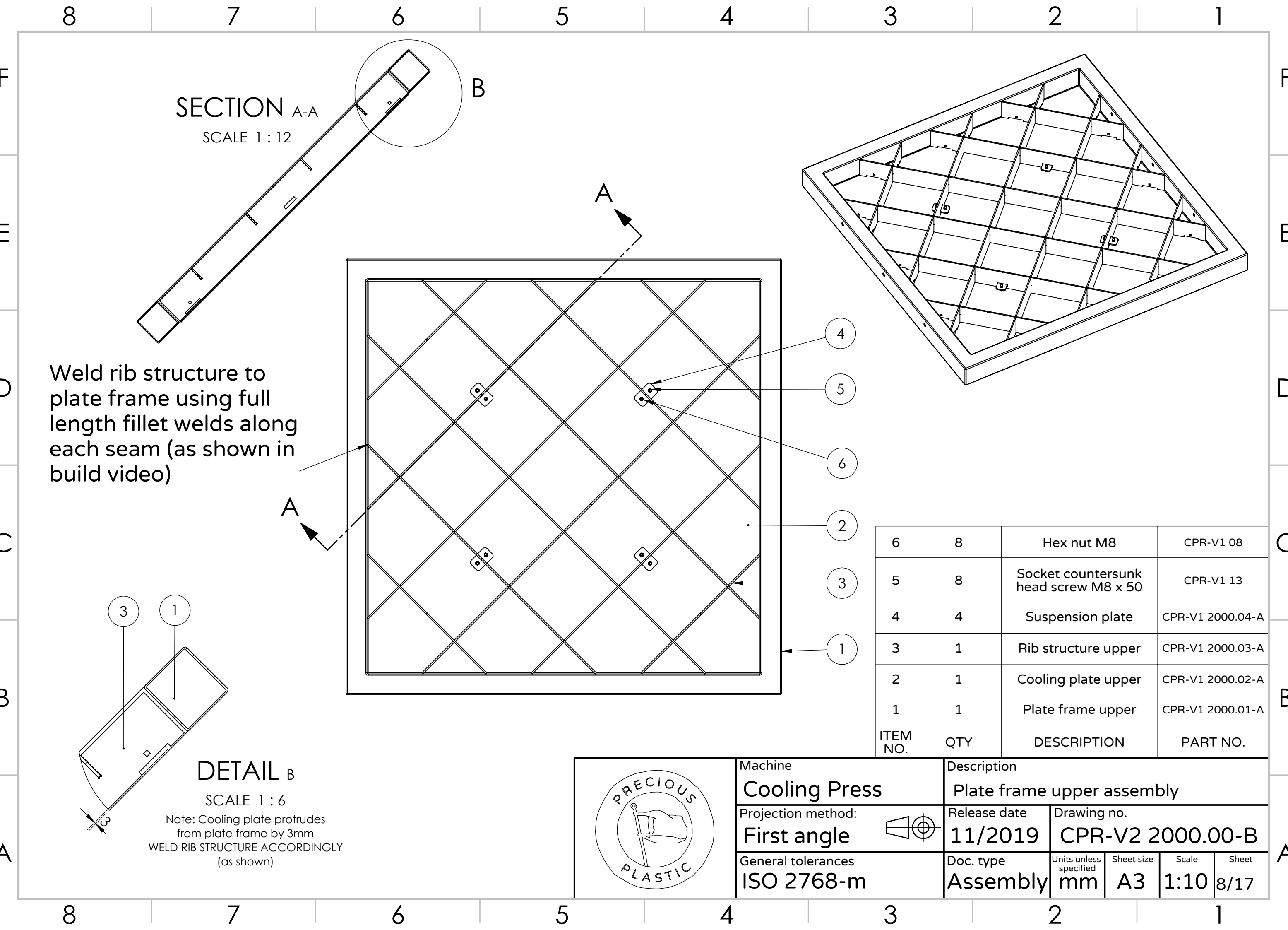




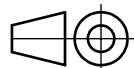
SECTION A-A
SCALE 1 : 12

Weld rib structure to
plate frame using full
length fillet welds along
each seam (as shown in
build video)

DETAIL B
SCALE 1 : 6

Note: Cooling plate protrudes
from plate frame by 3mm
WELD RIB STRUCTURE ACCORDINGLY
(as shown)

6	8	Hex nut M8	CPR-V1 08
5	8	Socket countersunk head screw M8 x 50	CPR-V1 13
4	4	Suspension plate	CPR-V1 2000.04-A
3	1	Rib structure upper	CPR-V1 2000.03-A
2	1	Cooling plate upper	CPR-V1 2000.02-A
1	1	Plate frame upper	CPR-V1 2000.01-A
ITEM NO.	QTY	DESCRIPTION	PART NO.

	Machine Cooling Press		Description Plate frame upper assembly					
	Projection method: First angle		Release date 11/2019	Drawing no. CPR-V2 2000.00-B				
	General tolerances ISO 2768-m		Doc. type Assembly	Units unless specified mm	Sheet size A3	Scale 1:10	Sheet 8/17	