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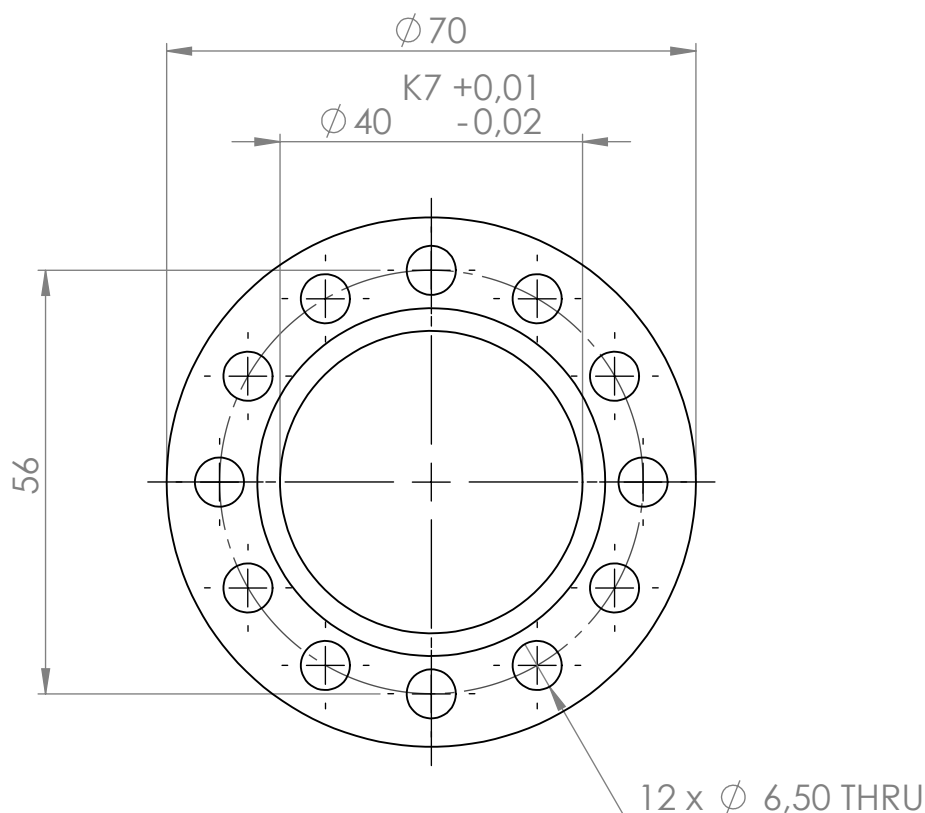
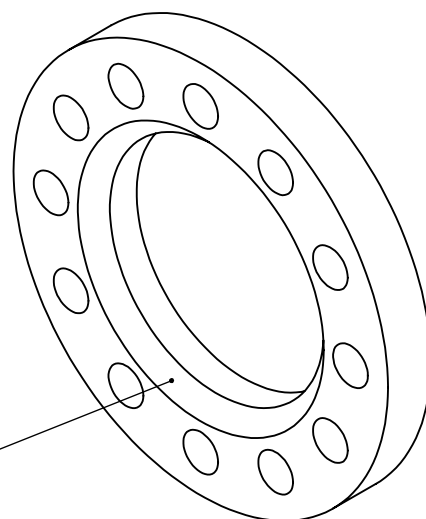
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- Base part is a laser cut part.
- Material to be S235JR or stronger with good weldability
- Inner diameter and chamfer to be machined on a lathe has 2 mm extra material
- Holes to be drilled, position to be determined using either this drawing as a template, or spotting by a laser cutter

Welding
Chamfer
3 x 3 mm



Stock material: Laser cut plate, 8mm S235JR
Drw. no: EXTPRO-1 1300.02-2 - 8mm -x1

Weight	132.25 g	Material	1.0037 (S235JR)
Machine	Extruder Pro	Description	Barrel Flange
Projection method:	First angle	Release date	1-4-2022
General tolerances	Geometrical Tolerances: ISO 2768-m	Doc. type	Part
General surface finish: 6.4		Units unless specified	mm/g
		Sheet size	A4
		Scale	1:1
		Sheet	1/1



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