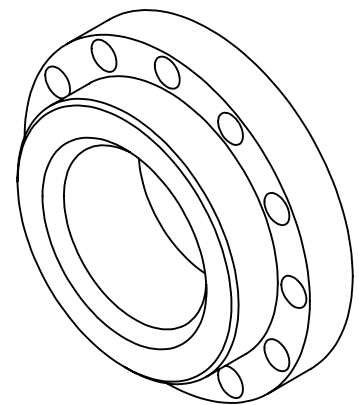
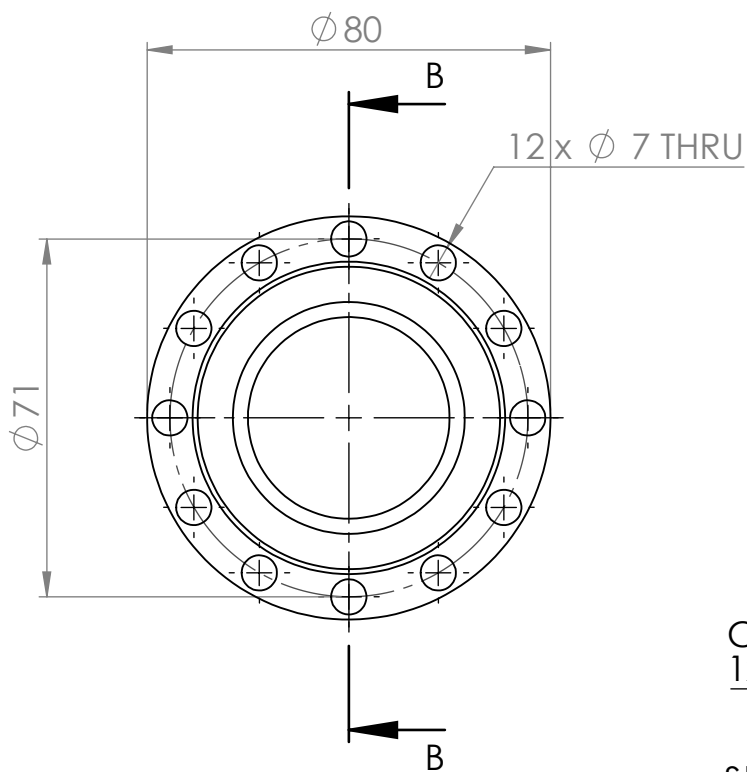


Welding
Chamfer
3 x 3 mm

SECTION B-B



Chamfer
1x1 mm

Stock material: Thick walled tube
(Machinebuis) 82.5 x 22.2 mm

Weight	469.22 g	Material	1.0570 (S355J2H)			
Machine	Extruder Pro	Description	Transition Piece Flange			
Projection method:	First angle 	Release date	1-4-2022	Drawing no:	EXTPRO-1 1200.02-2	Rev.
General tolerances	Geometrical Tolerances: ISO 2768-m	Doc. type	Part	Units unless specified	mm/g	Sheet
General surface finish:	6.4 			Sheet size	A4	Scale
					1:1.5	Sheet
						1/2



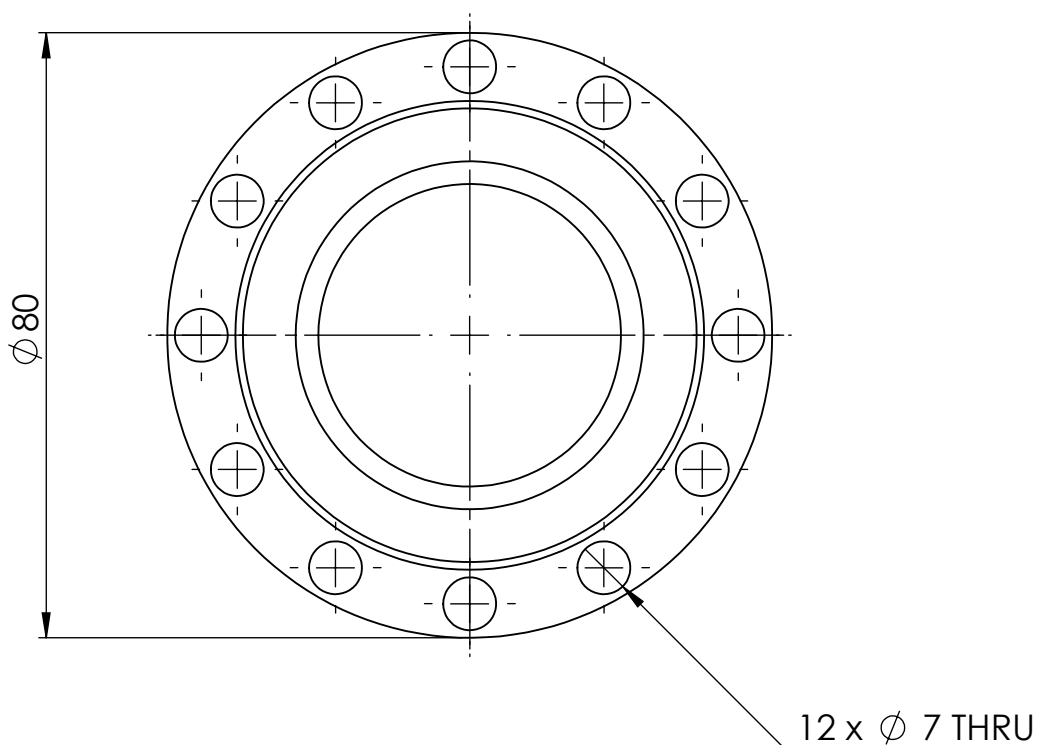
4

3

2

1

Hole Pattern template
Make sure to print at 1:1 scale!



Weight	469.22 g	Material	1.0570 (S355J2H)		
Machine	Extruder Pro	Description	Transition Piece Flange		
Projection method:	First angle 	Release date	Drawing no:	Rev.	
		23-2-2022	EXTPRO-1 1200.02-2	A	
General tolerances	Doc. type	Units unless specified	Sheet size	Scale	Sheet
Geometrical Tolerances: ISO 2768-m	Part	mm/g	A4	1:1	2/2
General surface finish: 					



4

3

2

1