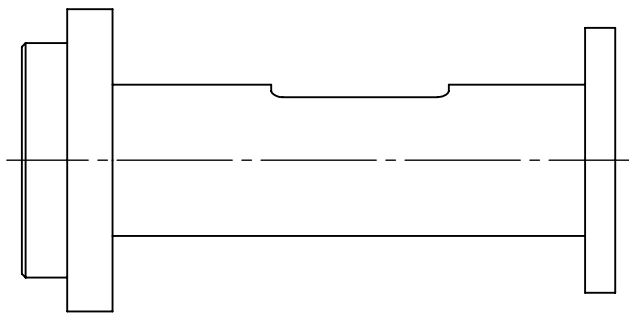
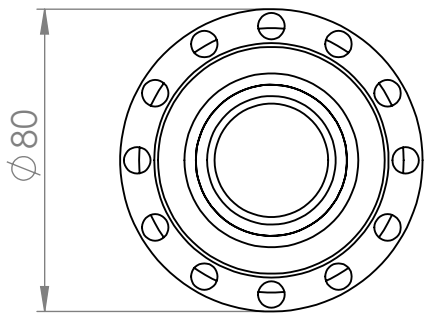
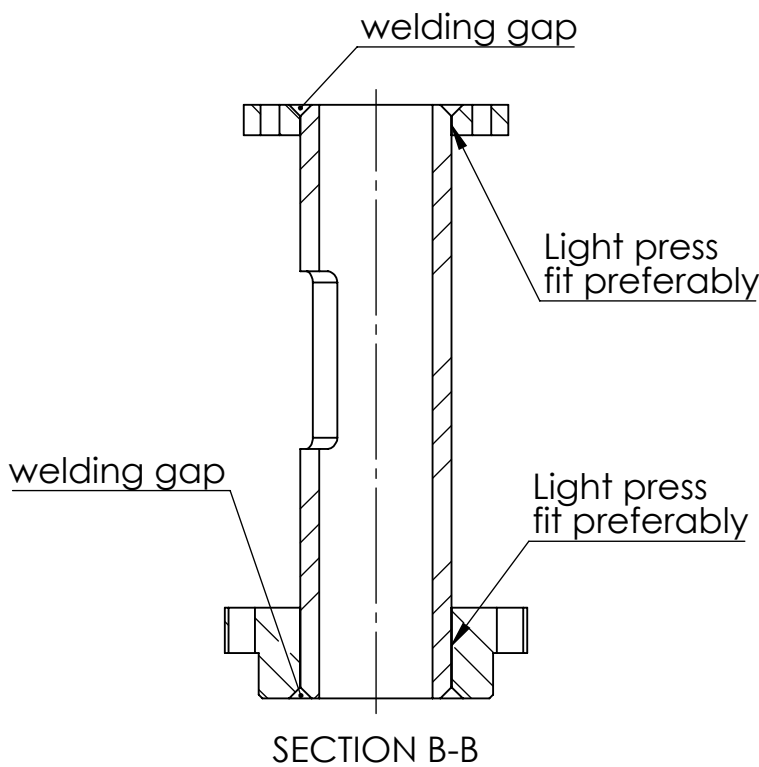
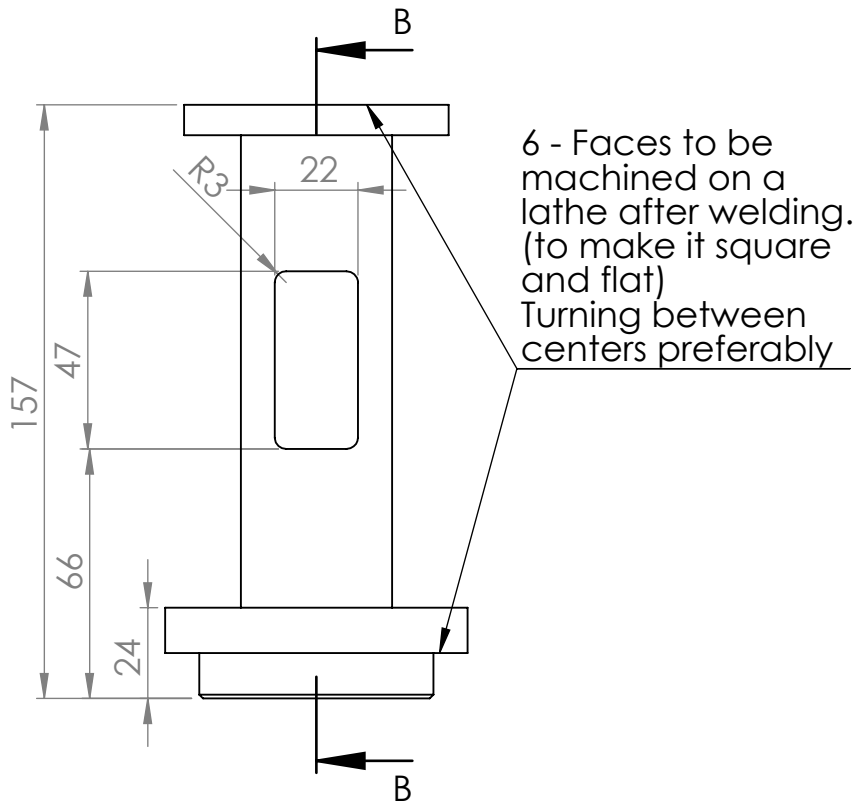
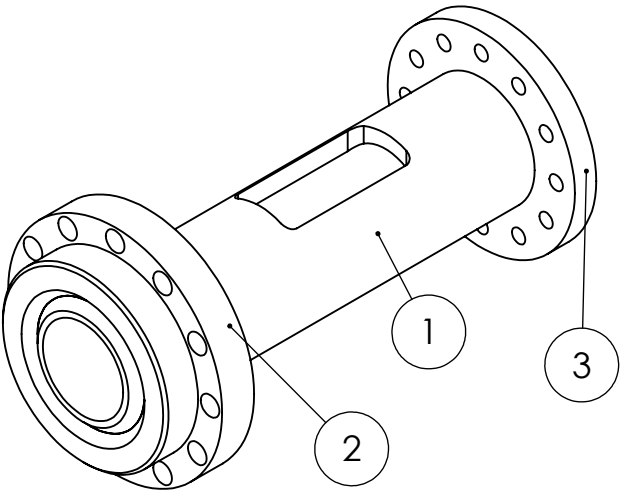


- 1 - Flanges to be pressed onto barrel inlet part until surfaces align (should be a light press fit)
2 - Make sure the flanges are square to the barrel tube
3 - Tag weld the flanges (3 points at equal spacing (in the chamfered areas))
4 - Check the perpendicularity of the flange to the barrel tube
5 - Fully weld the flanges to the tube



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	EXTPRO-1 1200.01-2	Barrel Inlet Tube	1
2	EXTPRO-1 1200.02-2	Transition Piece Flange	1
3	EXTPRO-1 1200.03-2	Barrel Inlet Flange	1

Weight 1233.14 g		Material Material <not specified>			
Machine Extruder Pro		Description Barrel Inlet Assy			
Projection method: First angle		Release date 1-4-2022	Drawing no: EXTPRO-1 1200.00-2		Rev. A
General tolerances Geometrical Tolerances: ISO 2768-m General surface finish: $\sqrt{6.4}$		Doc. type Assembly	Units unless specified mm/g	Sheet size A3	Scale 1:2
				Sheet 1/1	

