

4

3

2

1

F

F

E

E

D

D

C

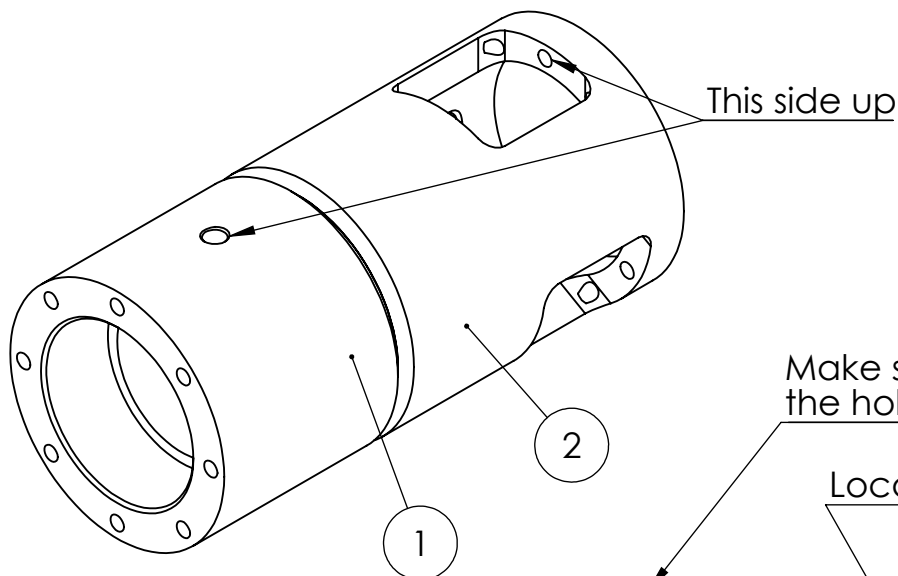
C

B

B

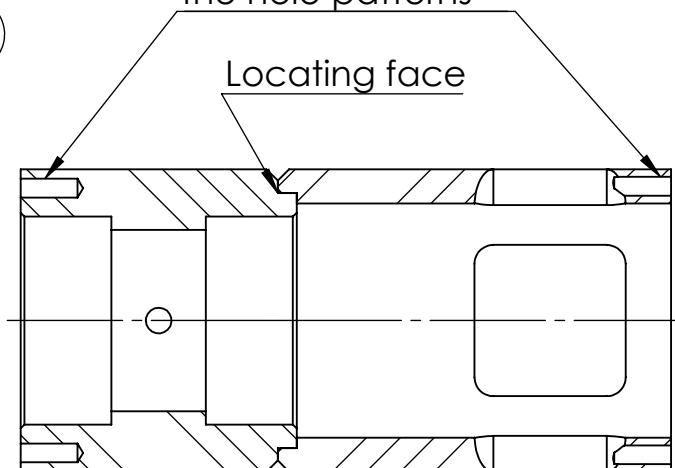
A

A



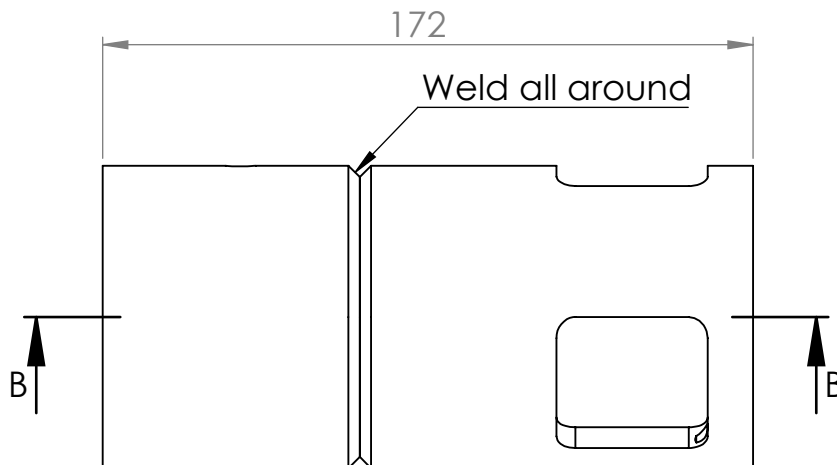
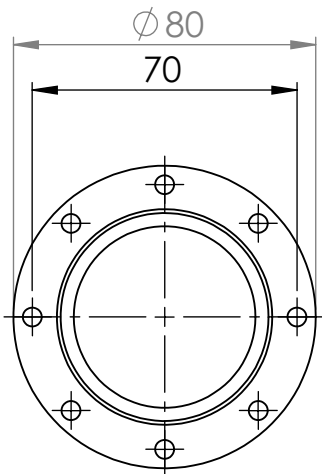
Make sure to align
the hole patterns

Locating face



SECTION B-B

- 1- Before welding, make sure the parts are located at the locating face
- 2- Make sure the parts are fully seated (best to clamp the whole part while welding)
- 3- First tag weld on 3 points separated by 120 degrees
- 4- Weld all around



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	EXTPRO-1 1110.01-2	Bearing Housing	1
2	EXTPRO-1 1110.02-2	Transition Piece	1

Weight	2749.17 g	Material	Material <not specified>
Machine	Extruder Pro	Description	Bearing Housing Assy
Projection method:	First angle	Release date	1-4-2022
General tolerances	Geometrical Tolerances: ISO 2768-m	Drawing no:	EXTPRO-1 1110.00-2
General surface finish:		Units unless specified	mm/g
		Sheet size	A4
		Scale	1:2
		Sheet	1/1

